

Dovetail cutter 45°
Fraises à angle de 45°
Winkelfräser 45°
Fresas de angulo 45°

Technical drawing of a mechanical part. The drawing shows a cross-section of a component with a vertical section on the left and a horizontal section on the right. The vertical section has a diameter D and a horizontal section with a diameter d . The total length of the horizontal section is L . The horizontal section is attached to the vertical section at a distance H from the left edge. A 45° angle is indicated at the bottom left corner of the vertical section.

[illegible]

MATERIALI - MATERIALS		HB	fz (mm)	ap (mm)	Velocità di Taglio – Cutting Speed – Vc m/min						
							PM4630		PM6515		
P	ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300	0,1-0,2	1-3			220				
	ACCIAIO LEGATO - ALLOY STEEL	180-350	0,1-0,2	1-3			180				
	ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330	0,1-0,2	1-3			150				
M	INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1-0,2	1-3							
K	GHISA GRIGIA - GREY CAST IRON	120-260	0,1-0,2	1-3					180		
	GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250	0,1-0,2	1-3					160		
	GHISA MALLEABILE - MALLEABLE CAST IRON	130-230	0,1-0,2	1-3					180		
N	ALLUMINIO E SUE LEGHE - ALUMINIUM	60-130	0,1-0,2	1-3					1000		
	RAME E SUE LEGHE - COPPER	90-110	0,1-0,2	1-3					400		
	NON METALLICI - PLASTICS		0,1-0,2	1-3					500		
S	LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320	0,1-0,2	1-3					40		
	TITANIO E SUE LEGHE - TITANIUM	400-1050	0,1-0,2	1-3					40		

