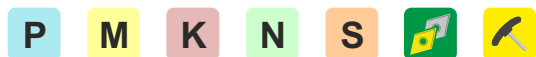
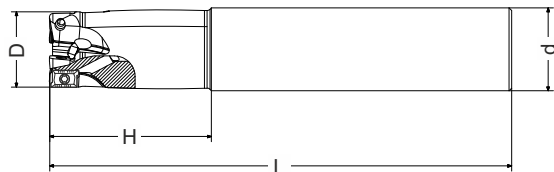


M300D...

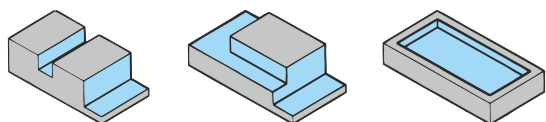
Shoulder milling cutters at 90°
Fraises à dresser à 90°
Schafffräser mit Zylinderschaft 90°
Fresas para escuadrar à 90°

Frese per spallamenti a 90° per inserto APKT0602..

[illegible]

MATERIALI - MATERIALS		HB	fz (mm)	ap (mm)	Velocità di Taglio – Cutting Speed – Vc m/min						
							PM4325				
P	ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300	0,2	1-3			250				
	ACCIAIO LEGATO - ALLOY STEEL	180-350	0,15	1-3			200				
	ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330	0,15	1-3			150				
M	INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1-3							
K	GHISA GRIGIA - GREY CAST IRON	120-260	0,25	1-3							
	GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250	0,2	1-3							
	GHISA MALLEABILE - MALLEABLE CAST IRON	130-230	0,2	1-3							
N	ALLUMINIO E SUE LEGHE - ALLUMINIUM	60-130	0,2	1-3							
	RAME E SUE LEGHE - COPPER	90-110	0,15	1-3							
	NON METALLICI - PLASTICS		0,15	1-3							
S	LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320	0,1	1-3							
	TITANIO E SUE LEGHE - TITANIUM	400-1050	0,1	1-3							

Tipo di lavorazione - Recommended machining types



F x 4



L 2 - L 7

