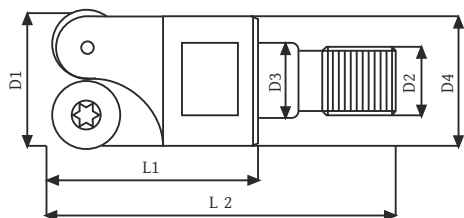


Twister 04

Modular round copy mill
Tête modulaire toroïdale
Aufnahme konturfäser zum Aufschrauben
Cabezal modular toroidal

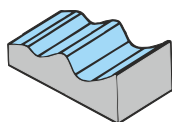
Testina modulare toroidale per inserto RD.. / RP..



Codice Code	Dimensioni / Dimensions							Inserto Insert	Parti di ricambio / Spare parts		
	D1	D2	D3	D4	L1	L2	Z				
TW1-04D10-2	10	M8	8.5	13	25	42	2	RDHW0501	-	TX2005	BTX06
TW1-04D12-2	12	M8	8.5	13	25	42	2	RDHW0702	-	TX2504	BTX07
TW1-04D12-3	12	M8	8.5	13	25	42	3	RDHW0501	-	TX2005	BTX06
TW1-04D15-3	15	M8	8.5	13	25	42	3	RDHW0702	-	TX2504	BTX07
TW1-04D16-2	16	M8	8.5	13	25	42	2	RDHW0802	-	TX3007	BTX08
TW2-04D20-2	20	M10	10.5	18	30	50	2	RDHW1003	-	TX3509	BTX15
TW2-04D20-4	20	M10	10.5	18	30	50	4	RDHW0702	-	TX2504	BTX07
TW3-04D25-2	25	M12	12.5	21	35	58	2	RDHW12T3	TXST3507	TX3509	BTX15
TW3-04D25-3	25	M12	12.5	21	35	58	3	RDHW1003	TXST3507	TX3509	BTX15
TW4-04D32-3	32	M16	17	28	45	68	3	RDHW12T3	TXST3507	TX3509	BTX15
TW4-04RPD32-3	32	M16	17	28	45	68	3	RPM..1204	TXST3507	TX4009	BTX15
TW4-04RPD40-4	40	M16	17	28	45	68	4	RPM..1204	TXST3507	TX4009	BTX15

MATERIALI - MATERIALS		HB	fz (mm)	ap (mm)	Velocità di Taglio – Cutting Speed – Vc m/min						
							PM4325				
P	ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300	0,2	1–3			240				
	ACCIAIO LEGATO - ALLOY STEEL	180-350	0,15	1–3			180				
	ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330	0,15	1–3			150				
M	INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1–3			130				
K	GHISA GRIGIA - GREY CAST IRON	120-260	0,25	1–3			160				
	GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250	0,2	1–3			140				
	GHISA MALLEABILE - MALLEABLE CAST IRON	130-230	0,2	1–3			150				
N	ALLUMINIO E SUE LEGHE - ALUMINIUM	60-130	0,2	1–3							
	RAME E SUE LEGHE - COPPER	90-110	0,15	1–3							
	NON METALLICI - PLASTICS		0,15	1–3							
S	LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320	0,1	1–3			30				
	TITANIO E SUE LEGHE - TITANIUM	400-1050	0,1	1–3			40				

Tipo di lavorazione - Recommended machining types



F x 7



L 2 - L 7

