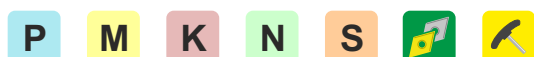
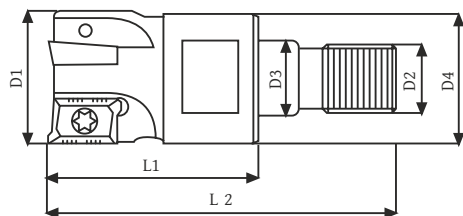


Twister 03

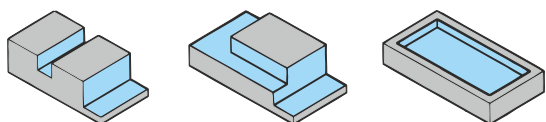
90° modular tool piece
Tête modulaire 90°
Eckfräser zum Aufschrauben 90°
Cabezal modular 90°

Testina modulare 90° per inserto APKT1003

[illegible]

MATERIALI - MATERIALS		HB	fz (mm)	ap (mm)	Velocità di Taglio – Cutting Speed – Vc m/min							
						PM4125	PM4325	PM4530	PM6515		PM8140	WM1010
P	ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300	0,2	1–3		200	250	260			250	
	ACCIAIO LEGATO - ALLOY STEEL	180-350	0,15	1–3		160	200	220			200	
	ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330	0,15	1–3		140	150	180			160	
M	INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1–3		120						
K	GHISA GRIGIA - GREY CAST IRON	120-260	0,25	1–3					250			
	GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250	0,2	1–3					200			
	GHISA MALLEABILE - MALLEABLE CAST IRON	130-230	0,2	1–3					200			
N	ALLUMINIO E SUE LEGHE - ALLUMINIUM	60-130	0,2	1–3								500
	RAME E SUE LEGHE - COPPER	90-110	0,15	1–3								300
	NON METALLICI - PLASTICS		0,15	1–3								
S	LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320	0,1	1–3				40	40			
	TITANIO E SUE LEGHE - TITANIUM	400-1050	0,1	1–3				40	50			

Tipo di lavorazione - Recommended machining types



F x 4



L 2 - L 7

