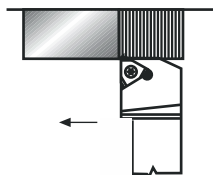
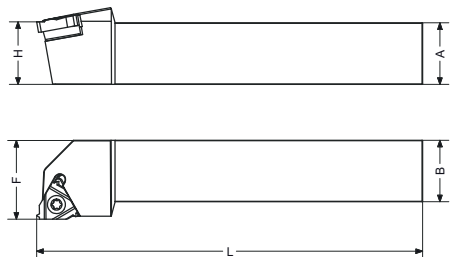


Utensili per filettatura esterna

[illegible]

MATERIALI - MATERIALS		HB	fz (mm)	ap (mm)	Velocità di Taglio – Cutting Speed – Vc m/min						
						PT4320					
P	ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300				150					
	ACCIAIO LEGATO - ALLOY STEEL	180-350				130					
	ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330				100					
M	INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230				80					
K	GHISA GRIGIA - GREY CAST IRON	120-260				130					
	GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250				110					
	GHISA MALLEABILE - MALLEABLE CAST IRON	130-230				90					
N	ALLUMINIO E SUE LEGHE - ALUMINIUM	60-130				400					
	RAME E SUE LEGHE - COPPER	90-110				300					
	NON METALLICI - PLASTICS										
S	LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320				40					
	TITANIO E SUE LEGHE - TITANIUM	400-1050				50					



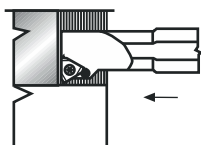
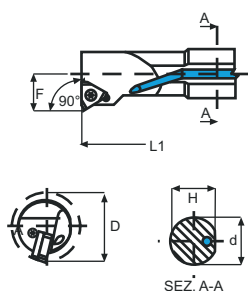
B x 16



L2-L7



Utensili per filettatura esterna

[illegible]

MATERIALI - MATERIALS		HB	fz (mm)	ap (mm)	Velocità di Taglio – Cutting Speed – Vc m/min						
						PT4320					
P	ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300				150					
	ACCIAIO LEGATO - ALLOY STEEL	180-350				130					
	ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330				100					
M	INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230				80					
K	GHISA GRIGIA - GREY CAST IRON	120-260				130					
	GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250				110					
	GHISA MALLEABILE - MALLEABLE CAST IRON	130-230				90					
N	ALLUMINIO E SUE LEGHE - ALUMINIUM	60-130				400					
	RAME E SUE LEGHE - COPPER	90-110				300					
	NON METALLICI - PLASTICS										
S	LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320				40					
	TITANIO E SUE LEGHE - TITANIUM	400-1050				50					



B x 16



L2-L7

