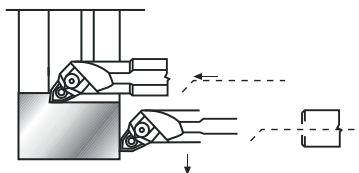
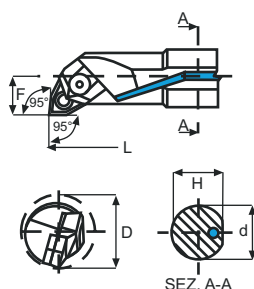
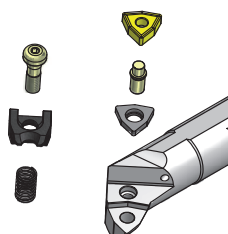


Utensili per tornitura interna

[illegible]

MATERIALI - MATERIALS		HB	fz (mm)	ap (mm)	Velocità di Taglio – Cutting Speed – Vc m/min						
					CT9325	PT4320		PT8130			
P	ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300	0,2	1-3	200	250		180			
	ACCIAIO LEGATO - ALLOY STEEL	180-350	0,15	1-3	150	180		120			
	ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330	0,15	1-3	100	120		80			
M	INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1-3	130	110		130			
K	GHISA GRIGIA - GREY CAST IRON	120-260	0,25	1-3		220					
	GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250	0,2	1-3		200					
	GHISA MALLEABILE - MALLEABLE CAST IRON	130-230	0,2	1-3		180					
N	ALLUMINIO E SUE LEGHE - ALUMINIUM	60-130	0,2	1-3							
	RAME E SUE LEGHE - COPPER	90-110	0,15	1-3							
	NON METALLICI - PLASTICS		0,15	1-3							
S	LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320	0,1	1-2		40					
	TITANIO E SUE LEGHE - TITANIUM	400-1050	0,1	1-2		50					



B x 15

L2-L7

